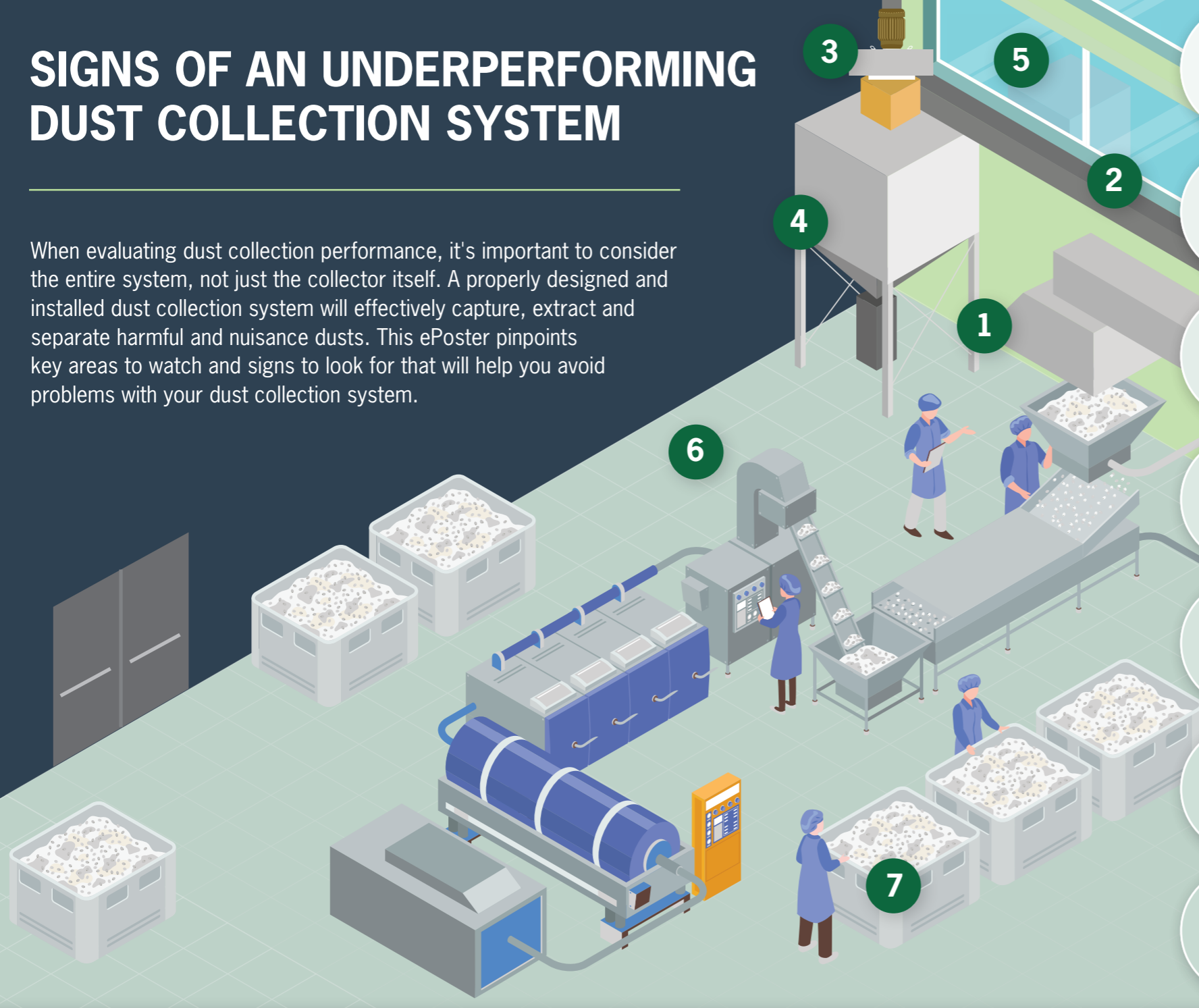


# SIGNS OF AN UNDERPERFORMING DUST COLLECTION SYSTEM

When evaluating dust collection performance, it's important to consider the entire system, not just the collector itself. A properly designed and installed dust collection system will effectively capture, extract and separate harmful and nuisance dusts. This ePoster pinpoints key areas to watch and signs to look for that will help you avoid problems with your dust collection system.



**1 HOODS** Capture hoods must be sized correctly to achieve the correct capture velocity. If velocities are too low, dust particles won't be collected effectively at their source. Velocities that are too high can affect the operation at the collection hood or inadvertently extract good product from the process.

**2 DUCTWORK** Heavier dust generally requires higher convey velocities to keep it suspended while it is moving through the duct to the dust collector. When convey velocities are too low, the dust particles can fall in the ducts or plug them, causing the facility to be non-compliant for combustible dusts or other issues that come from plugging the duct. However, convey velocities set too high cause the system to use more energy than needed to convey the dust.

**3 FANS** Fans need to be sized properly to achieve the system's required airflow and static pressure/energy. Oversized fans draw too much air into the collector, which raises the filtration rate, shortens filter life and increases energy costs. Undersized fans cause convey velocities that are too low in the ducts, causing dust to fall out and build up in the ductwork. Airflow that is less than designed will not allow the hoods to collect the dust as required from the process.

**4 FILTERS** Short filter life and frequent change-outs are signs that the filtration rate is incorrect, the wrong filter media is being applied, or the collector is undersized.

**5 COMPRESSED AIR SYSTEM** Very low air pressure indicates the pulse-cleaning system can't clean the filters properly. High air moisture content and/or oil present in the dust can plug filters or cause problems with the solenoid and diaphragm valves.

**6 AIR QUALITY** Air quality tests can show that your facility is no longer meeting local health and safety regulations. Your dust collector must be able to achieve the filter efficiency level required to meet EU-OSHA permissible exposure limits (PEL) requirements.

**7 EMPLOYEE HEALTH PROBLEMS** Even if your facility is in compliance with PELs set for your dust, workers might still experience dust-related health symptoms. This indicates that your dust collector needs to achieve even lower exposure limits to ensure air quality safety.



Camfil APC designed this ePoster to draw attention to the many aspects of a manufacturing or processing facility that can be impacted by a dust collection system. Camfil dust collection experts are able to understand your problems and challenges, assess your needs and recommend the most cost-effective systems to help you comply with EU-OSHA and ATEX regulations and standards.

Get in touch with your local Camfil sales office to get your dust problems solved - [www.camfil.com](http://www.camfil.com).